



GO ROGUE

WITH RULE-DEFYING PERFORMANCE.

THE DAYS OF ENTRY-LEVEL
MEDIOCRITY ARE OVER. WITH
UNCONVENTIONAL FEATURES,
UNPRECEDENTED PERFORMANCE,
AND AN ALL-NEW INDUSTRIAL
DESIGN, ROGUE USHERS IN A NEW
ERA OF WELDING CAPABILITY THAT
WILL FORCE YOU TO RETHINK
EVERYTHING YOU EXPECT FROM
A PORTABLE MMA MACHINE AT
THIS PRICE POINT. **ARE YOU
READY TO GO ROGUE?**





BREAK AWAY FROM CONVENTION WITH THE RULE-DEFYING ROGUE.

ENTRY-LEVEL PERFORMANCE.

Rogue's next-level technology gives you precise, professional and consistent control for a smooth, stable performance every time. The ES models offer low spatter levels across all types of MMA electrodes and weld positions, and feature adjustable hot start and arc force to help you increase penetration and prevent electrodes from sticking. ET models feature high-frequency TIG start and advanced TIG controls, including gas pre-flow, start current, end current and gas post-flow. Never before has an entry-level welder been packed with such high-quality performance.



BASIC POWER.

Throw away your preconceptions about welders in this class – Rogue's power stacks up against machines twice its price. Included Power Factor Control (PFC) technology (Rogue PRO) allows for a highly efficient and steady arc that is resistant to power fluctuations. Rogue runs on 120 V or 230 V (Rogue PRO) with flexible automatic input voltage compensation, which makes it ideal for both main and generator power. With up to 25% duty cycle at 200 A, Rogue has the strength to crush jobs on thicker materials.

UNDERWHELMING STRENGTH.

No other machine at this price point comes close to matching Rogue's strength. Its robust and rigid fiberglass-moulded housing is built to withstand impact after impact, in the shop or in the field. Rogue is durable and weather resistant, with an IP23S rating for use in tough outdoor applications. Like every ESAB machine, Rogue comes with our industry-leading three-year warranty for unbeatable peace of mind. Goodbye, cheaply constructed welders.





LIMITED PORTABILITY.

Rogue's compact and lightweight design makes it easy to carry from job to job. It weighs in at just 8.2 kg, and its sturdy handle and included shoulder strap make it more comfortable than ever before to go wherever you need to. Plus, its stable arc performance means you can use long extension cables to work in even the most remote locations without affecting weld quality (Rogue PRO). It is the definition of a portable workhorse.



POOR USABILITY.

Rogue has been tested in laboratories around the world to ensure it rises to global performance and usability standards. Its easy-to-use interface contains a large, precise digital display that can be easily read from up to 25 m away. The remote control (Rogue PRO) allows you to adjust current settings without needing to go back to the machine. No matter where you are working, Rogue simply welds well.



LOWER PRODUCTIVITY.

Enhance your welding performance and productivity with Rogue's pulse functionality. It works by improving heat input, minimizing distortion of thin materials, and helping to reduce spatter. Get consistently cleaner, higher-quality welds, especially on thin materials, when you go Rogue.



IT IS TIME TO JOIN THE ROGUE REVOLUTION.

Unlike other machines in this class, Rogue comes with a range of **premium accessories**, giving you everything you need to start welding right out of the box.

NEW

ES 151iP



SPECIFICATIONS

Rogue Model	ES 151iP	ES 181iP, ET 181iP	ES 181iP PRO		ES 201iP PRO, ET 201iP PRO	
Welding Process	MMA & Live TIG	MMA / Live TIG, TIG HF / MMA	MMA / Live TIG		MMA / Live TIG, TIG HF / MMA	
PFC Module	No	No	Yes		Yes	
Primary Voltage 1 ϕ \pm 15%, 50/60 Hz	230 VAC	230 VAC	230 VAC	120 VAC	230 VAC	120 VAC
Maximum Output	150 A	180 A	180 A		200 A	
Rated kVA	6.9 kVA	8.7 kVA	6 kVA	3.3 kVA	6.9 kVA	3.3 kVA
Energy Save Mode	30 W	30 W	50 W		50 W	
Open Circuit Voltage	63 VDC	78 VDC	78 VDC		78 VDC	
Duty Cycle	MMA 150 A/26 V @ 25% 97 A/23.9 V @ 60% 75 A/23 V @ 100%	MMA 170 A/26.8 V @ 20% 97 A/23.9 V @ 60% 75 A/23 V @ 100%	MMA 180 A/27.2 V @ 25% 116 A/24.6 V @ 60% 90 A/23.6 V @ 100%	MMA 110 A/24.4 V @ 25% 70 A/22.8 V @ 60% 55 A/22.2 V @ 100%	MMA 200 A/28 V @ 25% 129 A/25.2 V @ 60% 100 A/24 V @ 100%	MMA 110 A/24.4 V @ 25% 70 A/22.8 V @ 60% 55 A/22.2 V @ 100%
	TIG 150 A/16 V @ 25% 97 A/13.9 V @ 60% 75 A/13 V @ 100%	TIG 180 A/17.2 V @ 25% 116 A/14.6 V @ 60% 90 A/13.6 V @ 100%	TIG 180 A/17.2 V @ 25% 116 A/14.6 V @ 60% 90 A/13.6 V @ 100%	TIG 140 A/15.6 V @ 25% 90 A/13.6 V @ 60% 70 A/12.8 V @ 100%	TIG 200 A/18 V @ 25% 129 A/15.2 V @ 60% 100 A/14 V @ 100%	TIG 140 A/15.6 V @ 25% 90 A/13.6 V @ 60% 70 A/12.8 V @ 100%
Current Range	10 – 150 A	10 – 180 A	10 – 180 A* depending on process	10 – 140 A	10 – 200 A* depending on process	10 – 140 A
Pulse MMA Frequency	0.2 – 100 Hz	0.2 – 100 Hz	0.2 – 100 Hz		0.2 – 100 Hz	
Pulse TIG Frequency	0.2 – 500 Hz	0.2 – 500 Hz	0.2 – 500 Hz		0.2 – 500 Hz	
Weight	6.8 kg	6.8 kg	8.4 kg		8.4 kg	
Dimensions	403 x 153 x 264 mm	403 x 153 x 264 mm	403 x 153 x 264 mm		403 x 153 x 264 mm	
Protection Class	IP23S	IP23S	IP23S		IP23S	

ORDERING INFORMATION

GIN	0705002006	ES 0705002008, ET 0705002011	0705002007	ES 0705002009, ET 0705002010
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S 201iP PRO

ET 181iP



OPTIONS AND ACCESSORIES

Rogue Model	GIN	Description
ES	0700025514	SR-B 17V TIG Torch, OKC 50, 4 m
ES	0700025522	SR-B 26V TIG Torch, OKC 50, 4 m
ES	0700500085	Rogue Plastic Case
ES, ET	0700500086	Shoulder Strap - Rogue
ES, ET	0700500084	MMA 4 Hand Remote Current Control, 10 m cable, 8-pin
ES, ET	0700006900	Electrode Holder, Handy 200 A with 25 mm ² , 3 m, OKC 50
ES, ET	0700006901	Return cable kit, OKC 50, 3 m
ES, ET	0700006885	Return cable kit, OKC 50, 5 m
ES, ET	W4014450	TIG Foot Control, 4.5 m cable and 8-pin connector
ET	0700025580	SR-B 26 Torch, Air, OKC 50, 4 m
ET	0700025581	SR-B 26 Torch, Air, OKC 50, 8 m
ET	0700025589	SR-B 26FX-R Torch, Air, OKC 50, 4 m
ET	0700025590	SR-B 26FX-R Torch, Air, OKC 50, 8 m

Rogue ES package includes: power source with 3 m mains cable and plug, shoulder strap, electrode holder, 3 m return cable and clamp.

Rogue ET package includes: power source with 3 m mains cable and plug, shoulder strap, TIG torch SR-26 4 m, a set of wear parts including tungsten electrode, 3 m return cable and clamp.

Defy convention. Go rogue. Visit esab.com to find a distributor near you.

UNRIVALLED SERVICE AND SUPPORT.

Rogue, like every ESAB machine, is backed by our commitment to superior customer service and support. Our skilled customer service department is prepared to quickly answer any questions, address problems, and help with maintenance and upgrading of machines.

For more information on Rogue, visit esab.com.

3-YEAR WARRANTY.

ESAB's industry-leading service and support means that if customers do need help, they will be protected by the most comprehensive warranty in the business.



THE MACHINES AND METALS YOU NEED.

When choosing a top-performing welding machine, you should also choose top-performing ESAB filler metals to maximise your investment. Learn more by visiting esab.com/fillermetals.



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